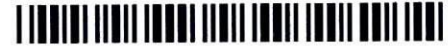




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

RBH9928-1
Job Sheet 171770



Part No: RBH9928-1

Job Qty: 10 ea

Part Name: Gage



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 3/2/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBH9928-1 Rev L IPP Rev A 17.11.13 New issue DP Verify DD/IPP Rev B 17.11.20 DWG Rev A DP
Verify DD/IPP Rev C 17.13.13 Re-draw DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	3/1/18	3/1/18	0.00	0.00	Start Up Small Fab-2		MCC JAC
110	Small Fab	10 pcs	3/2/18	3/2/18	0.00	10.00	Small Fab		MCC 38
120	QC	10 pcs	3/2/18	3/2/18	0.00	0.00	QC5		9.80
130	Packaging	10 pcs	3/2/18	3/2/18	0.00	0.00	Packaging3		GA137 18-05-31
140	QC21-FG	10 Ea	3/2/18	3/2/18	0.00	0.00	QC21		21 MAY 31 2018

Part Op 110 - 1-Assemble as per DWG. Sheet 1 2-Glue -1 and -3 using contact cement 3-Make knot at each end of 8858T2
Descriptions: bungee cord 4-Tolerances as per note 10.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8858T2	Abrasion Resistant Elastic Cord, 5/16" dia., Multicolor	18.3000 ft (1.83 ea)	90-Start up Operation	5015403
RBH9928-1-1	Gage	10 Ea (1 ea)	90-Start up Operation	5034050
RBH9928-1-3	Decal	10 Ea (1 ea)	90-Start up Operation	5030289

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8858T2	18	18	0
	RBH9928-1-1	10	10	0
	RBH9928-1-3	10	10	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
Dart Aerospace Ltd. 1270 Aberdeen Street Newkesbury, ON K64 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com DART AEROSPACE Container No: S076038 Part: RBH9928-1 Job No: 171770 Serial No/Batch: S076038 Revision: L Inspector:			Completed By _____ Supervisor Signature _____ Coordinator Signature _____		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/F ☐ Bending ☐ Centre No ☐ Cracks ☐ Crimp/Ki ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐			
OTHER : _____		Misaligned/off center ☐ Turning Sequence ☐			